

REP-REP-RAF3018N55-1832050 Removing and installing/replacing catalytic converter (N55)

VIN: XXXXXXX Vehicle: 1/F20/5-DOOR/M135I/N55/MANUAL/EUR/RL/2014/03

System Version: 3.42.40.11060 Data Version: R3.42.40.11060

18 32 050**Removing and installing/replacing
catalytic converter (N55)****Warning!**

Risk of burning!

Only perform this repair work after the exhaust system has cooled down.

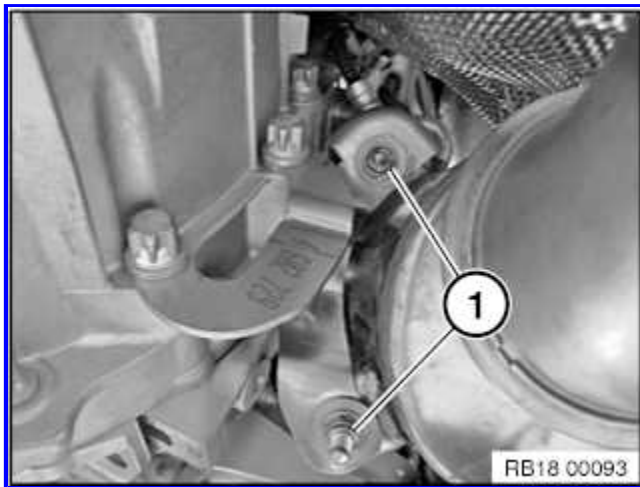
*Necessary preliminary work:*

- Remove front [underbody protection](#).
- Remove rear [underbody protection](#).
- Remove [exhaust system](#).
- Expose monitoring sensor cable.
- **Four-wheel drive vehicles only:**
Remove reinforcement plate.

Note:

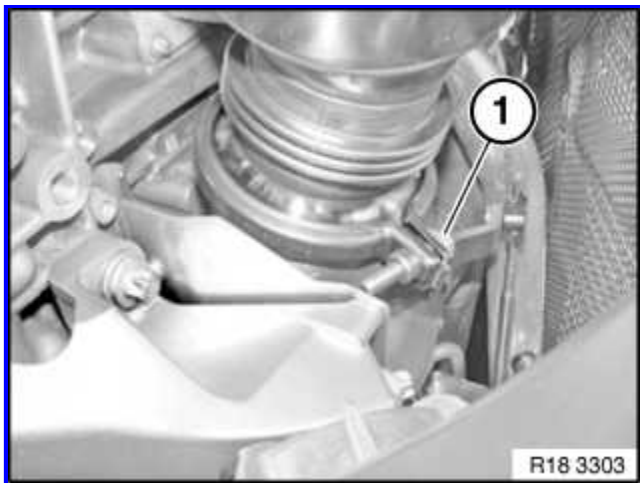
The oxygen sensor is in danger of being damaged when the catalytic converter is removed and installed.

[Remove the control sensor](#).



Release nuts (1).

Tightening torque [18 20 1AZ](#).



Release clamp (1). The clamp must be renewed every time it is removed.

Tightening torque [18 31 2AZ](#).

In so doing, secure catalytic converter against falling out.

Feed out catalytic converter and remove.

Installation note:

Clean sealing surface. Renew clamp and seal.

Modify [monitoring sensor](#) when replacing the catalytic converter.

Reassemble the vehicle.

Check exhaust system for leaks.

